

Work Order ID 85030

May-31-12 3:37:12 PM

85030

Page 1

Item ID: D206-718-011

Accept

N900040100

Setup

Start

NS1

Revision ID:

Item Name: Fuel Scupper

Stop

NS2

Start Date: 31/05/2012 Start Qty: 4.00

4

Cust Item ID:

Required Date: 14/06/2012 Req'd Qty: 4.00

4

Customer:

Reference:

Approvals: Process Plan: MLJ

Date: 12/06/01

Tooling:

Date:

Run

Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
----------	--------------

IIN-D206-718

A

0.00

DAS
16
2/4/13

(u)23
JB

for MLJ 12-7-20
(4)

100

100

DOCUMENT CONTROL

0.00

DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPPD206-718-011 CHG001

110

110

Pick Kit

0.00

Packaging

Memo

0.00

Packaging

4

12/07/20 JB

120

120

QC4- 100% Inspect kits for completeness

0.00

QC

Memo

0.00

Quality Control

DAS
16
2/4/13

(u)23
(4)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Item ID: D206-718-011

Accept

N900040100

Setup

Start

NS1

Revision ID:

Item Name: Fuel Scupper

Stop

NS2Start Date: 31/05/2012 Start Qty: 4.00 ***4***Required Date: 14/06/2012 Req'd Qty: 4.00 ***4***

Reference:

Cust Item ID:

Customer:

Approvals: Process Plan: _____ Date: _____

Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____

SPC (Y/N): _____ Date: _____

Stop

NR2Sequence ID/
Work Center ID
130***130***

Packaging

Packaging

Operation
Description
PackagingSet Up/
Run Hours
0.00Tool ID
Tool #Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp*12/7/23 E*

140

140

QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

12/7/23 JJ

Memo

0.00

*JMF**12-07-23*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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NOTE: Date & initial all entries

Picklist Print

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Work Order ID: 85030

Parent Item: D206-718-011

Parent Item Name: Fuel Scupper

85030
D206-718-011

Start Date: 31/05/2012

Required Date: 14/06/2012

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP Rev: C Removed manufacturing 05-11-01

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
80-004-2-12		Purchased	No			110	Each	11.0000	0	4	✓	JB	

80-004-2-12

Insert

Location Loc Qty Loc Code

ST379

11

120166

120166

11

120166

110

Each

16

AN3H14A

ST352

330

120308

120308

30

120423

120423

300

110

Each

0.0000

AN960JD10I

ST035

0

121708

NAS1149D0332J

83947

4

JB

Purchased

No

0

121708

AN960JD10I

121708

JB

121708

Washer

D3270-041

Fuel Scupper Assembly

Manufactured

No

0

4

110

Each

4.0000

ST035

83947

0

4

110

Each

4.0000

ST035

83947

0

4

110

Each

4.0000

ST035

83947

0

4

110

Each

4.0000

W/O:		WORK ORDER CHANGES							
DATE	STEP	PROCEDURE CHANGE			By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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NOTE: Date & initial all entries

Picklist Print

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Work Order ID: 85030

Parent Item: D206-718-011

Parent Item Name: Fuel Scupper

85030
D206-718-011

D3271-1

D3271-1

Gasket

Manufactured No 110 Each 12.0000 Start Date: 31/05/2012
Start Qty: 4.00 Required Date: 14/06/2012
Required Qty: 4.00
** JB

MS21919-DF6

MS21919-DF6

Clamp

Purchased No 79075 110 Each 1.0000
** 79075 3x 12.2441 JB

MS27039-1-40

MS27039-1-40

Screw

Purchased No 112466 110 Each 5.0000
** 112466 1x 12.2141 JB

NAS43DD3-128

NAS43DD3-128

Spacer

Purchased No 116823 110 Each 11.0000
** 116823 3x 12.0720 JB

Location Loc Qty Loc Code
ST292 5
ST279 11
101594 11
101594

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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NOTE: Date & initial all entries

DART

DESIGN <i>A</i>	DRAWN BY <i>A</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>A</i>	APPROVED <i>A</i>	DRAWING NO. D206-718	REV. A SHEET 1 OF 1
DATE 04.02.23		TITLE FUEL SCUPPER	SCALE NTS
A	04.02.23	NEW ISSUE	

Qty -011	Part No.	Description
X	D206-718-011	FUEL SCUPPER
✓ 1	D3270-041	FUEL SCUPPER ASSEMBLY (REPLACES ECM 32801-01)
✓ 1	D3271-1	GASKET (REPLACES ECM 32801-05)
✓ 1	80-004-2-12	INSERT
✓ 4	AN3H14A	BOLT
✓ 1	AN960JD10L	WASHER
✓ 1	MS21919DF6	CLAMP
✓ 1	MS27039-1-40	SCREW
✓ 1	NAS43DD3-128	SPACER

GENERAL NOTES:

- 1) D206-718-011 REPLACES ECM 206-99216-1
- 2) INSTALL D206-718-011 KIT PER INST32801-04 REV. 0 (REF: DOCUMENT CONTROL LIST A-328-DCL1 REV. 0 PER CANADIAN STC SH99-216 & FAA STC SR01187NY)

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